



RAPID RESPONSE RAINWARE PROGRAM



WHY RELY ON ALERIS?

QUALITY MANUFACTURING

QUALITY PERFORMANCE TESTING

QUALITY COATINGS

Long-lasting performance rolled into a dynamic, comprehensive on-demand program that could only come from Aleris.

COATINGS DONE RIGHT

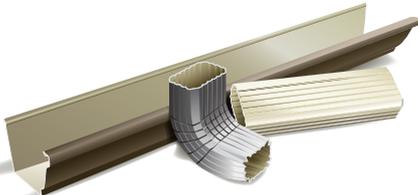
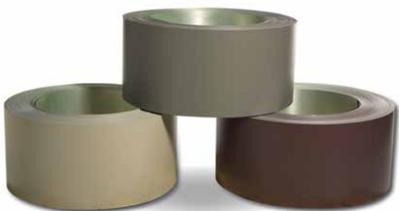
Gutter coil manufactured by Aleris is engineered to be factory-formed into downspouts and elbows along with all the rainware components needed to complete the job. The coating system is designed for the demands of roll forming equipment while maintaining excellent formability and strength. The coating performs exceptionally well in a wide variety of roll forming equipment, including both rubber and steel drive machinery.

The gutter coil is specially formulated for easy cleaning, color retention and mar resistance. Its long-lasting finish actually releases powdery, microscopic particles of pigment over time, so surfaces look cleaner longer. While geography, air quality and other environmental factors can affect performance, periodic light cleaning should be sufficient to keep Aleris gutter coil looking fresh and clean for years.

DELIVERING SOLUTIONS FOR YOUR SUCCESS

Aleris gutter coil is precision manufactured and made from the finest sustainable aluminum sheet, in 3105/3025 alloys. These products have been third-party GreenCircle certified to help you achieve your sustainable initiatives.

Prior to painting, the metal is cleaned and pre-treated with an environmentally friendly chrome free product cured onto the strip to ensure excellent paint adhesion for our polyester coating. The exterior paint system is formulated to provide triple resistance against mold, mildew and algae growth, as well as maximum UV protection. The coating system is available in a wide variety of colors and gloss levels. All products are offered with our green low gloss backer.



All Aleris products that bear this mark have been GreenCircle certified and can help achieve your sustainable objectives.

RAPID RAINWARE COLORS

Two-week lead time for all Rapid Rainware colors.

ORDER REQUIREMENTS:

Orders must be placed by 4PM Eastern on Thursday and will ship within a two-week lead time.

4000 lb. min per item, per color, ordered in 4000 lb. increments.

Must be part of a truckload order. Customer may combine various rainware items to equal the total order weight.

All freight extras apply.

Add for West Coast freight if applicable: \$.05/lb for AZ, CO, ID, MT, NM, UT and WY (no exceptions for any city). \$.08/lb for CA, NV, OR, WA and for the Canadian Provinces of Alberta, British Columbia, New Brunswick, Nova Scotia and Saskatchewan.

Shipping tolerance: +/-20% for items 16,000 lb. and greater, +/-30% for items 12,000 lb. and less.

Standard pack codes only. Customer name may or may not appear on skid tag.



Note: All Rainware colors feature a green low gloss backer.

STANDARD RAINWARE COLORS

Four-week lead time for all standard colors.

ORDER REQUIREMENTS:

Orders must be placed by 4PM Eastern on Thursday and will ship within a four-week lead time.

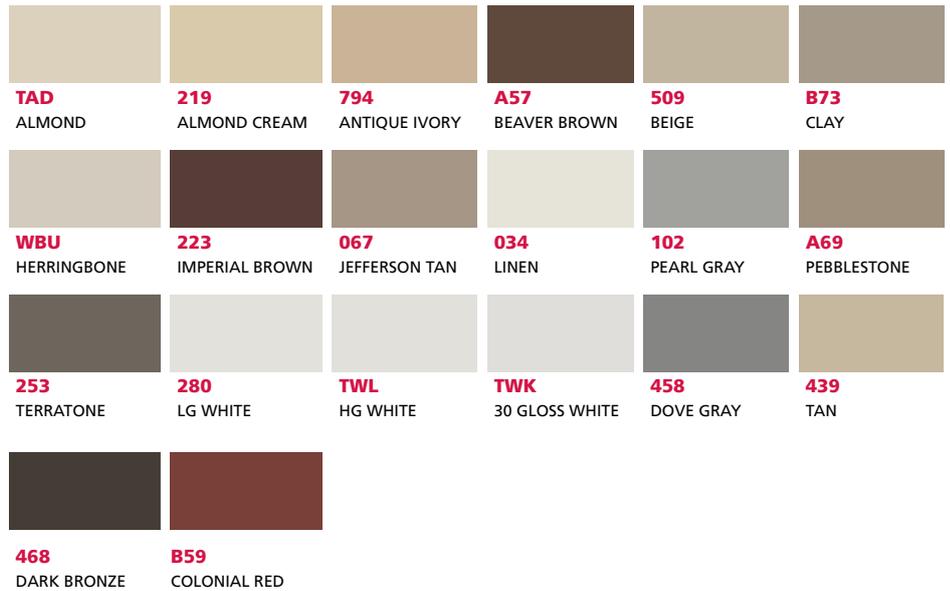
No changes to confirmed orders.

Min. order quantity per item, per color is 8,000 lb. (4,000 lb. orders are available, add \$.10/lb.)

Must be part of truckload order. Customer may combine various rainware items to equal the total order weight.

All freight extras apply.

Standard pack codes to be specified at time of order placement.



Note: All Rainware colors feature a green low gloss backer.



STANDARD PACKAGING ON ALL PRODUCTS

Size	PackCode	ID	Skid Size	Lbs / Coils	Coil / Skids	Spacers
15.00"	14	16	28" x 28"	300 to 350	2 coils	Cardboard
11.75 & 11.875"	16	16	28" x 28"	300 to 350	3 coils	Cardboard
11.75 & 11.875"	35	16	28" x 28"	400 to 450	3 coils	Cardboard
10.50 & 13.75"	57	16	38" x 38"	800 to 1000	2 coils	Wood

GAUGES & WIDTHS

(After paint)	
.027 x 11.750"	.032 x 11.875"
.027 x 11.875"	.032 x 15.000"
.027 x 15.000"	.019 x 10.500"
.032 x 11.750"	.019 x 13.750"



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