



LEWISPORT ROLLING MILL

ALUMINUM COILED SHEET MANUFACTURING LIMITS

Multi-Width Slitting Availability

Multiple Widths are available from the same bare or coated master coil in accordance with the following guidelines:

Gauges 0.019" - 0.063"

1. Maximum of 3 slit widths from the same master coil. (Maximum number of cuts – 3)
2. Each multi cut width can be different but each cut must be ≥ 10 " wide.

Gauges > 0.063" - 0.125"

1. Maximum of 2 slit widths from the same master coil. (Maximum number of cuts – 2)
2. Widths must be matched to within 2 inches or less. Minimum single width -17"; Maximum combined width: 72" for 0.063" to 0.100"; 62" for 0.100" to 0.125".
3. Toll slitting for coated coil is subject to inquiry from ≥ 0.063 " - 0.072". (Gauges > 0.072", coated are not available.)
4. Tighter than commercial width tolerances are subject to inquiry.

General Notes

1. Each width must have the same build up sizes.
2. Each width must have the same ID.
3. All cuts must be the identical alloy/temper combination.
4. Interleaving is not available on any multi-width orders.
5. Recovery of one (1) ingot, minimum order.
6. There is a 30% shipping tolerance on all multi-width orders.
7. Application of specialized lubricant is subject to inquiry.
8. Variations from these guidelines will be subject to inquiry.
9. Please refer to the Aluminum Coiled Sheet Manufacturing Limits pages for specific alloy/temper, gauge/width combinations.
10. Toll slitting for gauges < 0.019" and > 0.125" is subject to inquiry.